Dart Aerospace Ltd. Wednesday, 30/07/2008 12:43:56 PM Date: Julie Lecocq User: **Process Sheet** Customer **Drawing Name** : BUSHING : CU-DAR001 Dart Helicopters Services Job Number : 40828 : 10897 Estimate Number : D2618 **Part Number** P.O. Number : 30/07/2008 : D2618 REV B1 S.O. No. : **Drawing Number** This Issue Prsht Rev. : NC **Project Number** : N/A : // : MACHINED PARTS : B1 First Issue Type **Drawing Revision** : N/A : 39260 Material Previous Run : 06/08/2008 **Due Date** 100 Um: Written By Checked & Approved By Comment : Est Rev:F Re-format 05-11-22 JLM **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: MDELRINR0750 Delrin Round Bar 0.75" 1.0 Comment: Qty.: 0.2709 f(s)/Unit Total: 27.0900 f(s) Delrin Round Bar .75" black (MDELRINR0500) R.075 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:____





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W/O:		WORK ORDER CHAI	NGES	***			
DATE	STEP	P PROCEDURE CHANGE By Date			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:	
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Date:

Wednesday, 30/07/2008 12:43:56 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40828

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/01

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.08.01

W/O:		WORK ORDER CHAN	NGES							
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DART AEROSPACE LTD	Work Order:	40828
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Arti	cle	Prot	otype
Drawing	Tolerance	Actual	Accent	Pajact	Method

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Measured by:	Audited by: R	Prototype Approval:	N/A
Date: 8(07/30	Date: 08/08/01	Date:	N/A

Rev	Date	Change /	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM ,	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM a	

W/O:		WORK ORDER CHANGES	· · · · · · · · · · · · · · · · · · ·				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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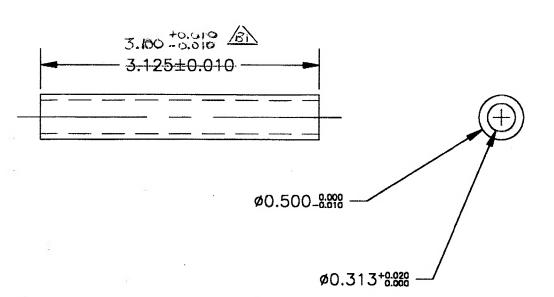




	DESIGN B	2	DRAWN BY			AER INTERNAT					
	CHECK	ĘD -	APPROVED	DRAWING NO	5.					REV.	8
)	Bu	7	BW	D2618					SHEET	1 OF	1
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	В	. 1	97.05.09	3.125	WAS	1.625,	.313	WAS	.375		

04.06.03 CHANGE DIM FOR BETTER FIT

RELEASED 91/05/13 OS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

W/O:		WORK ORDER CHANGES	3	··· . <u>-</u>			
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